Table S1. Influence of temperature and peristaltic pump rotation speed on the viscosity of the gel-forming mixture and process productivity (mean values, n=3; RSD <5% for all entries; individual SDs available upon request).

Temperature, °C	Pump speed, s^{-1}	Viscosity, Pa·s	Number of capsules per minute
50	0.333	0.48	197
50	0.667	0.42	486
50	1.000	0.38	672
50	1.333	0.35	820
40	0.333	0.90	128
40	0.667	0.74	368
40	1.000	0.59	560
40	1.333	0.47	732
30	0.333	2.25	104
30	0.667	1.68	306
30	1.000	1.31	484
30	1.333	1.03	596
20	0.333	4.75	66
20	0.667	3.80	260
20	1.000	3.25	404
20	1.333	2.90	500